## COMBINED DECLARATION AND POWER OF ATTORNEY

As a below nar	ned inventor, I/We he	reby declare th	at			
⊠ori □na	n is of the following t ginal tional stage of PCT visional	ype: design continuatio	supplemental	part		
original, first and sole in	ventor (if only one n	ame is listed be	low) or an original, first	at to my name. I believe and joint inventor (if p tht on the invention entit	lural names	
	METHODS OF	MAKING MU	ULTILAYER STRUCT	ΓURES		
I hereby state to the claims, as amended laccordance with Title 37.  I hereby claim foreign application(s) if designating at least one foreign application(s)	as Apand claimed in PCT In and claimed in PCT In and was amend that I have reviewed a by any amendment refunction the duty to disclose 7, Code of Federal Refunction patent or inventor country other than the proparent or inventor's United States of Amer	nternational Appled under PCT and understand ferred to above information vigulations, §1.50 nefits under Time's certificate a United States certificate or a ica filed by me	Article 19 on the contents of the above which is material to the 5(a).  le 35, United States Cor under 365(a) of any of America listed below my PCT International ap	ded on (if a (if a (if any).  e identified specification examination of this ap ode, §119(a)-(d) or 36 of PCT international ap and have also identified plication(s) designating a filing date	n, including plication in 5(b) of any pplication(s) d below any at least one	
COUNTRY	APPLICATIO	N	DATE OF FILING (day,month,year)	PRIORITY CI	LAIMED	
				YES	NO	
				YES	NO	
I hereby claim provisional application(s		to Title 35, U	nited States Code, § 119	9(e) of the following U	nited States	
· · · · · · · · · · · · · · · · · · ·			APPLICATIONS CLA	IMING		
ADDI		BENEFIT UNI	DATE OF FU	I INC (day month year)	)	
APPLICATION NO. 60/452,747			DATE OF FILING (day, month, year)  March 7, 2003			
60/453,641			March 11, 2003			
Additional pro		numbers are li	sted on a supplementa	l priority data sheet P	ΓO/SB/02B	

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

PRIOR O	u.S. APPLICATI ESIGNATING T	ONS OR PCT INT HE U.S. FOR BEN	EFIT UNDER	35 USC 120	
U.S.	APPLICATIONS	8		Status (check	one)
U.S. APPLICATION	s U.S.	FILING DATE	PATENTED	PENDING	ABANDONED
1.					
2.					
3.					
PCT APPLICATION	ONS DESIGNAT	ING THE U.S.		Status (check	one)
PCT APPLICATION NO.	PCT FILING DATE	U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	PENDING	ABANDONED
4.					<u> </u>
5.					
6.					

	DETAILS OF FOREIGN APPLICATIONS FROM WHICH PRIORITY CLAIMED UNDER 35 USC 119 FOR ABOVE LISTED U.S./PCT APPLICATIONS				
	ABOVE APPLN. NO.	COUNTRY	APPLICATION NO.	<b>D</b> ATE OF FILING (day,month,yr)	DATE OF ISSUE (day,month,yr)
1.					
2.					
3.					
4.					
5.					
6.					

I hereby appoint Joseph H. Paquin, Jr. (Reg. No. 31,647), Margaret M. Duncan (Reg. No. 30,879), John G. Bisbikis (Reg. No. 37,095), Matthew E. Leno (Reg. No. 41,149), Stephen T. Scherrer (Reg. No. 45,080), Patrick D. Richards (Reg. No. 48,905) and Gilberto Hernandez (Reg. No. 46,483) members of the bar of the State of Illinois, and Joy Ann G. Serauskas (Reg. No. 27,952) of the firm McDermott, Will & Emery using the address 227 West Monroe Street, Chicago, Illinois 60606-5096 (Telephone 312/372-2000), my attorneys and/or agent, with full power of substitution and revocation, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith. It is requested that all correspondence be directed to:

Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or fin	rst inventor: Michael I Douglas
Inventor's Signature:	If what I have
Date:	12/8/03/
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
Citizenship:	US
Full name of second in	ventor: Roberto Castellani
Inventor's Signature:	
Date:	
Residence:	
Post Office Address:	Same as above
Citizenship:	Argentine
Full name of third inve	entor: Chad D. Mueller
Inventor's Signature:	Clash & Man L
Date:	12/5/03
Residence:	413 East Peckham Neenah, Wisconsin 54956 US
Post Office Address:	Same as above
Citizenship:	US

Full name of fourth inv	ventor: Duane H. Buelow
Inventor's Signature:	Mart Colo
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Citizenship:	<u>US</u>
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Date:	12/7/02
Residence:	617 Wildrose Lane Appleton, Wisconsin 54915 US
Post Office Address:	Same as above
Citizenship:	US

Docket No. 64180-201000 PATENT

## COMBINED DECLARATION AND POWER OF ATTORNEY

	As a below nar	med inventor, I/We he	ereby declare th	at			
	⊠or □na	on is of the following in is of the following tignal tional stage of PCT visional	type: design	supplementa			
	_		_		•	7.1.12	<b>y</b> .1
	, first and sole in	post office address nventor (if only one r subject matter which	name is listed b	elow) or an original,	first and joint	inventor (if p	lural names
		METHODS OF	MAKING M	ULTILAYER STR	UCTURES		
the clair accorda foreign designa foreign country	I hereby state man, as amended I acknowledgence with Title 3' I hereby claim application(s) it ing at least one application(s) for other than the U	eto.	International Ayded under PCT and understand afterred to above information egulations, §1.5 nefits under Tor's certificate United States a certificate or a rica filed by me	the contents of the attention which is material to 6(a).  tle 35, United State or under 365(a) of of America listed being PCT International	the examination of any PCT intellow and have all application(s	iled fany).  d specification on of this application of the application	n, including plication in 5(b) of any plication(s) d below any at least one
С	OUNTRY	APPLICATIO	N	DATE OF FILING (day,month,year)	G PI	RIORITY CI	LAIMED
			· · · · · · · · · · · · · · · · · · ·			YES	NO
				,		YES	NO
provisio	I hereby claim onal application(				. ,	following U	nited States
				APPLICATIONS ( DER 35 USC 119(6			
	APPI	LICATION NO.	_		F FILING (da	y,month,year)	1
60/452,747			March 7, 2003				
L		60/453,641		<del></del>	March 11, 20	03	
	Additional pro	ovisional application	numbers are	listed on a supplem	ental priority	data sheet Pi	ГО/ЅВ/02В

Section 1

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

	•	TIONS OR PCT INTI THE U.S. FOR BEN			ONS
U.S.	APPLICATIONS	S		Status (check	one)
U.S. APPLICATIONS	U.S. FILING DATE		PATENTED	PENDING	ABANDONED
1.					
2.					
3.					,
PCT APPLICATION	ONS DESIGNAT	ING THE U.S.		Status (check	one)
PCT APPLICATION No.	PCT FILING DATE	U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	PENDING	ABANDONED
4.					
5.					
6.					

DETAILS OF FOREIGN APPLICATIONS FROM WHICH PRIORITY CLAIMED UNDER 35 USC 119 FOR ABOVE LISTED U.S./PCT APPLICATIONS					
	ABOVE APPLN. No.	Country	APPLICATION NO.	DATE OF FILING (day, month, yr)	DATE OF ISSUE (day, month, yr)
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Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or fire	st inventor: Michael J. Douglas
Inventor's Signature:	
Date:	
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
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Inventor's Signature:	COLUM
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Inventor's Signature:	
Date:	
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Post Office Address:	Same as above
Citizenship:	Us

Full name of fourth inve	entor: Duane H. Buelow
Inventor's Signature:	
Date:	
Residence:	5268 I Ah Maytah Rd Oshkosh, Wisconsin 54901 US
Post Office Address:	Same as above
Citizenship:	US
Full name of fifth inven Inventor's Signature:	tor: Robert J. Blemberg
Date:	
Residence:	617 Wildrose Lane Appleton, Wisconsin 54915 US
Post Office Address:	Same as above
Citizenship:	US